

# Reduce Parts Kitting Time

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## Objective

- Reduce the lead-time of parts kits supplied and errors associated with them

## Achievements

- One piece flow implemented in dedicated section
- 71% reduction in process time of kits achieved
- Change over time from one kit type to another reduced from 213 minutes (current batch of 25) to 2.5 minutes (99% reduction)
- Build plan changed from daily order to pull signal from visual demand Kanban racks